Section 1 - Product and Company Information

Product Name: POLY(3,4-ETHYLENEDIOXYTHIOPHENE)/POLY(STYRENESULFONATE)
Product Number: 483095
Brand: ALDRICH
Company: Sigma-Aldrich
Address: 3050 Spruce Street
          SAINT LOUIS MO 63103 US
Technical Phone: 800-325-5832
Fax: 800-325-5052
Emergency Phone: 314-776-6555

Section 2 - Composition/Information on Ingredient

<table>
<thead>
<tr>
<th>Substance Name</th>
<th>CAS #</th>
<th>SARA 313</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLY(3,4-ETHYLENEDIOXYTHIOPHENE)/POLY(STYRENESULFONATE)</td>
<td>None</td>
<td>No</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>CAS #</th>
<th>Percent</th>
<th>SARA 313</th>
</tr>
</thead>
<tbody>
<tr>
<td>POLY(STYRENE SULFONATE)/POLY(2,3-DIHYDROTHIENO[3,4-B]-1,4-DIOXIN)</td>
<td>155090-83-8</td>
<td>1.3</td>
<td>No</td>
</tr>
<tr>
<td>WATER</td>
<td>7732-18-5</td>
<td>98.7</td>
<td>No</td>
</tr>
</tbody>
</table>

Formula: C28H28O10S4
Synonyms: POLY(2,3-DIHYDROTHIENO-1,4-DIOXIN/POLY(STYRENESULFONATE)

Section 3 - Hazards Identification

HMIS RATING
   HEALTH: 0
   FLAMMABILITY: 0
   REACTIVITY: 0

NFPA RATING
   HEALTH: 0
   FLAMMABILITY: 0
   REACTIVITY: 0

For additional information on toxicity, please refer to Section 11.

Section 4 - First Aid Measures

ORAL EXPOSURE
   If swallowed, wash out mouth with water provided person is conscious. Call a physician.

INHALATION EXPOSURE
   If inhaled, remove to fresh air. If breathing becomes difficult,
call a physician.

DERMAL EXPOSURE
In case of contact, immediately wash skin with soap and copious amounts of water.

EYE EXPOSURE
In case of contact with eyes, flush with copious amounts of water for at least 15 minutes. Assure adequate flushing by separating the eyelids with fingers. Call a physician.

Section 5 - Fire Fighting Measures

FLASH POINT
212 °F 100 °C Method: closed cup

AUTOIGNITION TEMP
> 500 °C

FLAMMABILITY
N/A

EXTINGUISHING MEDIA
Suitable: Water spray. Carbon dioxide, dry chemical powder, or appropriate foam.

FIREFIGHTING
Protective Equipment: Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes. Specific Hazard(s): Emits toxic fumes under fire conditions.

Section 6 - Accidental Release Measures

METHODS FOR CLEANING UP
Absorb on sand or vermiculite and place in closed containers for disposal. Ventilate area and wash spill site after material pickup is complete.

Section 7 - Handling and Storage

HANDLING
User Exposure: Avoid inhalation. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated exposure.

STORAGE
Suitable: Keep tightly closed.
Store at 2-8°C

Section 8 - Exposure Controls / PPE

ENGINEERING CONTROLS
Safety shower and eye bath. Mechanical exhaust required.

PERSONAL PROTECTIVE EQUIPMENT
Respiratory: Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU). Respiratory protection is not required. Where protection is desired, use multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges.
Hand: Protective gloves.
Eye: Chemical safety goggles.
GENERAL HYGIENE MEASURES
Wash thoroughly after handling.

Section 9 - Physical/Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
<th>At Temperature or Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Liquid</td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>Deep blue</td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>1.0 - 2.0</td>
<td>20 °C</td>
</tr>
<tr>
<td>BP/BP Range</td>
<td>100 °C</td>
<td></td>
</tr>
<tr>
<td>MP/MP Range</td>
<td>0 °C</td>
<td></td>
</tr>
<tr>
<td>Freezing Point</td>
<td>0 °C</td>
<td></td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>30.7 mmHg</td>
<td>20 °C</td>
</tr>
<tr>
<td>Vapor Density</td>
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<td></td>
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<tr>
<td>Saturated Vapor Conc.</td>
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</tr>
<tr>
<td>SG/Density</td>
<td>1 g/cm³</td>
<td></td>
</tr>
<tr>
<td>Bulk Density</td>
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</tr>
<tr>
<td>Odor Threshold</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Volatile%</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>VOC Content</td>
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<td></td>
</tr>
<tr>
<td>Water Content</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Solvent Content</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Viscosity</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Surface Tension</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Partition Coefficient</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Decomposition Temp.</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>212 °F 100 °C</td>
<td>Method: closed cup</td>
</tr>
<tr>
<td>Explosion Limits</td>
<td>N/A</td>
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</tr>
<tr>
<td>Flammability</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Autoignition Temp</td>
<td>&gt; 500 °C</td>
<td></td>
</tr>
<tr>
<td>Refractive Index</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Optical Rotation</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Miscellaneous Data</td>
<td>N/A</td>
<td></td>
</tr>
<tr>
<td>Solubility</td>
<td>Solubility in Water: Miscible.</td>
<td></td>
</tr>
</tbody>
</table>

N/A = not available

Section 10 - Stability and Reactivity

STABILITY
Stable: Stable.
Materials to Avoid: Acids, Bases, Oxidizing agents.

HAZARDOUS DECOMPOSITION PRODUCTS
Hazardous Decomposition Products: Carbon monoxide, Carbon dioxide, Sulfur oxides.

HAZARDOUS POLYMERIZATION
Hazardous Polymerization: Will not occur

Section 11 - Toxicological Information

ROUTE OF EXPOSURE
Skin Contact: May cause skin irritation.
Skin Absorption: May be harmful if absorbed through the skin.
Eye Contact: May cause eye irritation.
Inhalation: May be harmful if inhaled. Material may be irritating to mucous membranes and upper respiratory tract.
Ingestion: May be harmful if swallowed.
SIGNS AND SYMPTOMS OF EXPOSURE
To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

TOXICITY DATA
Oral
Rat
> 2,000 mg/kg
LD50

IRRITATION DATA
Eyes
Rabbit
Remarks: No irritation effect
Skin
Rabbit
Remarks: No irritation effect

Section 12 - Ecological Information

ACUTE ECOTOXICITY TESTS
Test Type: LC50 Bacteria
Species: other microorganisms
Value: > 10,000 mg/l

Test Type: LC50 Fish
Species: Brachydanio rerio
Value: > 10,000 mg/l

Section 13 - Disposal Considerations

APPROPRIATE METHOD OF DISPOSAL OF SUBSTANCE OR PREPARATION
Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber. Observe all federal, state, and local environmental regulations.

Section 14 - Transport Information

DOT
Proper Shipping Name: None
Non-Hazardous for Transport: This substance is considered to be non-hazardous for transport.

IATA
Non-Hazardous for Air Transport: Non-hazardous for air transport.

Section 15 - Regulatory Information

UNITED STATES REGULATORY INFORMATION
SARA LISTED: No

CANADA REGULATORY INFORMATION
WHMIS Classification: This product has been classified in accordance with the hazard criteria of the CPR, and the MSDS contains all the information required by the CPR.
DSL: No
NDISL: Yes
DISCLAIMER
For R&D use only. Not for drug, household or other uses.

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